

# **TOGE TSM High Performance**

# Allrounder Concrete Screw - for heavy loads

#### Large variety

Seven different head shapes and up to three different embedment depths for variable load absorption: always perfectly matched to your individual requirements.

## Easy and fast installation

The optimized thread enables a fast and easy installation process.

#### Particulary near the edge

Small edge distances and spacing allow very closed-edge and closely spaced installation.



#### Adjustable & Demountable

If required, the TOGE TSM High Performance can be adjusted up to twice during assembly. After assembly, it can be disassembled again at any time.

### High load level

The special thread geometry ensures extreme hold and high loads in concrete – whether tensile or shear loads.

#### Combinable system

In combination with our composite mortar, the TSM HP has an even higher load level – and can be loaded immediately. Tested impermeability, even to critical substances, enables use even under WHG requirements (only for TSM LT A4).

# **Approval**

#### **Approval**

European technical assessment ETA-15/0514, single fastening.

European technical assessment ETA-16/0123, multiple fastening.

European technical assessment ETA-21/0425, TSM LT A4.

European technical assessment ETA-23/0099, single fastening in masonry.

General design approval Z-21.8-2115 for temporary fastening.

General design approval Z-21.1-2074 adhesive concrete screw.

#### **Base Material**

Approved for concrete strength classes from C20/25 to C50/60.

Cracked and non-cracked concrete.

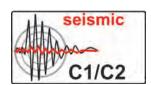
Prestressed hollow core slabs (size 6).

Approved for masonry.

Suitable for natural stone with dense structure.















# **Technical Characteristics**



# Single fastening without fire exposure, Steel

Screw size TSM high performance			TSI	м 6		TSM 8	3		TSM 10	ס	7	TSM 12	2	1	ΓSM 14	4
Nominal embedment depth	h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
			40	55	45	55	65	55	75	85	65	85	100	75	100	115
Nominal diameter of drill bit	d <sub>o</sub>	[mm]	(	5		8			10			12			14	
Depth of drill hole	h <sub>o</sub> min	[mm]	45	60	55	65	75	65	85	95	75	95	110	85	110	125
Effective anchorage depth	h <sub>ef</sub>	[mm]	31	44	35	43	52	43	60	68	50	67	80	58	79	92
Diameter of clearance hole in the fixture	d <sub>r</sub> max [mm] 8			12			14			16			18			
Approved tension load in cracked concrete 1) 2)	N <sub>zul</sub> [kN] 1,0 1,9 2,		2,4	4,3	5,7	4,3	7,6	9,2	5,7	9,0	11,7	7,2	11,5	14,5		
Approved shear load in cracked concrete 11 21	$V_{zul}$	[kN]	2,8	4,0	3,4	4,6	6,2	4,6	15,2	18,4	5,8	18,0	23,5	7,2	23,0	28,9
Approved tension load in non-cracked concrete 1) 2)	N <sub>zul</sub>	[kN]	1,9	4,3	3,6	5,7	7,6	5,7	9,5	12,4	7,6	12,9	16,8	10,4	16,5	20,7
Approved shear load in non-cracked concrete 1) 2)	V <sub>zul</sub>	[kN]	4,0	4,0	4,9	6,6	8,8	6,6	19,4	19,4	8,3	24,0	24,0	10,4	32,0	32,0
Approved bending resistance	M <sub>zul</sub>	[kN]	6	,2	<del>                                     </del>			32,0		64,6			105,7			
Minimum egde distance	C <sub>min</sub>	[mm]	4	0	40	5	0		50		5	0	70	50	7	0
Minimum spacing	S <sub>min</sub>	[mm]	4	0	40	5	0		50		5	0	70	50	7	0
Minimum base material thickness	h <sub>min</sub>	[mm]	10	00		100		100	13	50	120	130	150	130	150	170
Installation torque (with metric connection thread)	T <sub>inst</sub>	nst [Nm] 10			20			40			60			80		
Maximum torque (with impact screw driver)		[Nm]	<sup>Nm]</sup> 160			300			400			650			650	
ETA Seismic C1	C1 Yes		Х		Yes	Yes	х	Yes	х		Yes	х		Yes		
ETA Seismic C2 <sup>3)</sup>	C2 ,		<	Х		Yes	х		Yes	Х		Yes	х		Yes	

# Single fastening under fire exposure, Steel

Screw size TSM hig	gh performance			TSI	м 6		TSM 8	3		TSM 10	)	7	TSM 12	2	1	SM 14	4
Nominal embedm	ent depth	h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
				40	55	45	55	65	55	75	85	65	85	100	75	100	115
Approved load unde	er tensile and shear use $(F_{zul,fi} = N_{zul,fi} = 1)$	V <sub>zul,fi</sub> )															
Fire resistance cla	SS																
R 30		F <sub>zul,fi30</sub>	[kN]	0,5	0,9	1,2	2,1	2,4	2,1	4,0	4,4	3,0	4,7	6,2	3,8	6,0	7,6
R 60		F <sub>zul,fi 60</sub>	[kN]	0,5	0,8	1,2	1,7	1,7	2,1	3,	3	3,0	4,7	5,8	3,8	6,0	7,6
R 90		F <sub>zul,fi 90</sub>	[kN]	0,5	0,6		1,1		2,1	2,	3	3,0	4	,2	3,8	5,	9
R 120	Annound look	F <sub>zul,fi 120</sub>	[kN]	0,	4		0,7			1,7		2,4		,4	3,0	4,	,8
R 30	Approved load	M <sub>zul,fi 30</sub>	[Nm]	0,7		2,4		5,9		12,3			20				
R 60		M <sub>zul,fi 60</sub>	[Nm]	0,6			1,8			4,5			9,7			15,9	
R 90		M <sub>zul,fi 90</sub>	[Nm]	0,	,5		1,2			3,0			7,0			11,6	
R 120		M <sub>zul,fi120</sub>	[Nm]	0,	,3		0,9			2,3			5,7			9,4	
Edge distance																	
R 30 to R 120		C <sub>cr,fi</sub>	[mm]							2 x	h <sub>ef</sub>						
The edge distance n	nust be at least 300 mm if the fire load	d attacks	from n	nore th	an on	e side											
Spacing																	
R 30 to R 120		S <sub>cr,fi</sub>	[mm]							4 x	h <sub>ef</sub>						
Concrete pry-out fa	ilure																
R 30 to R 120		k	[-]	1,	0		1,0		1,0	2,	0	1,0	2,	,0	1,0	2,	0
In wet concrete, the embedment depth must be increased by at least 30 mm.																	

 $<sup>^{</sup>ij}$  For the determination of the approved loads, the partial safety factor from the approval  $\gamma M=1,0$  was taken into account for material resistance and a partial safety factor  $\gamma F=1,4$  for load actions.

<sup>&</sup>lt;sup>2)</sup> These values apply without influence of the spacing and edge distances. <sup>3)</sup> C2 only for version zinc plated.



# **Technical Characteristics**



# Single fastening without fire exposure, stainless steel A4

Screw size TSM high performance LT A4				TSM 6	,		TSM 8	3		TSM 10	)
Nominal embedment depth	h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
			<b>35</b> <sup>3)</sup>	45	55	45	55	65	55	75	85
Nominal diameter of drill bit	d <sub>o</sub>	[mm]		6			8			10	
Depth of drill hole	h₀ min	[mm]	40	50	60	55	65	75	65	85	95
Effective anchorage depth	h <sub>ef</sub> [mm] 25 34 42 32		32	41	49	40	57	65			
Diameter of clearance hole in the fixture	d <sub>f</sub> max	[mm]	[mm] 8			12			14		
Approved tension load in cracked concrete 1) 2)	N <sub>zul</sub>	[kN]	1,2 0,7 1,4		1,4	2,6	3,8	2,9	6,2	8,1	
Approved shear load in cracked concrete 1) 2)	V <sub>zul</sub>	[kN]	kN] 2,1 4,0 4,0		6,2	7,7	9,7	10,4	17,6	19,4	
Approved tension load in non-cracked concrete 1) 2)	N <sub>zul</sub>	[kN]	1,7	1,9	4,1	4,2	5,7	8,0	5,2	9,1	11,9
Approved shear load in non-cracked concrete 1) 2)	V <sub>zul</sub>	[kN]	2,9	4,0	4,0	7,7	7,7	9,7	12,9	19,4	19,4
Approved bending resistance	M <sub>zul</sub>	[kN]		6,2			14,9			32,0	
Minimum egde distance	C <sub>min</sub>	[mm]		35			35			40	
Minimum spacing	S <sub>min</sub>	[mm]		35			35			40	
Minimum base material thickness	h <sub>min</sub>	[mm]	80 100		80	100	120	100	13	30	
Installation torque (with metric connection thread)	T <sub>inst</sub>	[Nm]	10		20			40			
Maximum torque (with impact screw driver)		[Nm]	160			300			450		
ETA Seismic C1	С1		x Ja		Ja	х	Ja	Ja	Х	Ja	

# Single fastening under fire exposure, stainless steel A4

Screw size TSM his	gh performance LT A4				TSM 6	•		TSM 8	3		TSM 10	)
Nominal embedm	ent depth	h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom3</sub>
				<b>35</b> <sup>3)</sup>	45	55	45	55	65	55	75	85
Approved load for t	ension and shear stress ( $F_{zul,fi} = N_{zul,fi}$	= V <sub>zul,fi</sub> )										
Fire resistance cla	SS											
R 30		F <sub>zul,fi 30</sub>	[kN]	0,5	0,4	0,8	0,8	1,4	2,0	1,5	3,3	4,3
R 60		F <sub>zul,fi 60</sub>	[kN]	0,5	0,4	0,8	0,8	1,4	1,7	1,5	3,	,3
R 90		F <sub>zul,fi 90</sub>	[kN]	0,5	0,4	0,6	0,8	1	,1	1,5	2	,3
R 120	A	F <sub>zul,fi 120</sub>	[kN]	0,4	0,3	0,4	0,6	0	,7	1,2	1,	7
R 30	Approved load	M <sub>zul,fi 30</sub>	[Nm]		0,7			2,4			5,9	
R 60		M <sub>zul,fi 60</sub>	[Nm]		0,6			1,8			4,5	
R 90		M <sub>zul,fi 90</sub>	[Nm]		0,5			1,2			3,0	
R 120		M <sub>zul,fi 120</sub>	[Nm]		0,3			0,9			2,3	
Edge distance												
R 30 to R 120		C <sub>cr,fi</sub>	[mm]					2 x h <sub>ef</sub>				
The edge distance r	nust be at least 300 mm if the fire loa	d attacks	from r	more t	han or	ne side	<del>)</del> .					
Spacing												
R 30 to R 120		S <sub>cr,fi</sub>	[mm]					4 x h <sub>et</sub>				
Concrete pry-out fa	ilure	^										
R 30 to R 120		k	[-]	1,0	1,	6	2,1	2	,8		2,5	
In wet concrete, the	embedment depth must be increase	ed by at le	east 30	mm.	7							

 $<sup>^{1)}</sup>$  For the determination of the approved loads, the partial safety factor from the approval  $\gamma$ M=1,0 was taken into account for material resistance and a partial safety factor  $\gamma$ F=1,4 for load actions.

<sup>&</sup>lt;sup>2)</sup> These values apply without influence of the spacing and edge distances. <sup>3)</sup> Only for multiple use under dry conditions.





# Multiple fastening without fire exposure, Steel

Screw size TSM high performance			TSM 5	TSI	4 6
Nominal embedment depth	h <sub>nom</sub>	[mm]	35	35	55
Nominal diameter of drill bit	d <sub>o</sub>	[mm]	5	(	5
Depth of drill hole	h₀ min	[mm]	40	40	60
Effective anchorage depth	h <sub>ef</sub>	[mm]	27	27	44
Diameter of clearance hole in the fixture	d <sub>f</sub> max	[mm]	7	8	3
Approved tension load in cracked concrete 1),2)	N <sub>zul</sub>	[kN]	0,6	1,4	3,6
Approved shear load in cracked concrete 1):2)	$V_{zul}$	[kN]	1,9	2,3	4,8
Approved tension load in non-cracked concrete 1),2)	N <sub>zul</sub>	[kN]	0,6	1,4	3,6
Approved shear load in non-cracked concrete 1/2/	$V_{zul}$	[kN]	2,5	3,3	4,0
Minimum egde distance	C <sub>min</sub>	[mm]	35	35	40
Minimum spacing	S <sub>min</sub>	[mm]	35	35	40
Minimum base material thickness	h <sub>min</sub>	[mm]	80	80	100
Installation torque (with metric connection thread)	T <sub>inst</sub>	[Nm]	8	1	0
Maximum torque (with impact screw driver)		[Nm]	110	16	60

 $<sup>^{1)}</sup>$  For the determination of the approved loads, the partial safety factor from the approval  $\gamma$ M=1,0 was taken into account for material resistance and a partial safety factor  $\gamma$ F=1,4 for load actions.

# Multiple fastening under fire exposure, Steel

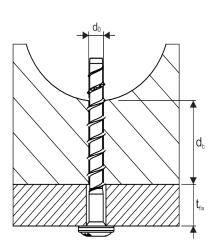
Screw size TSM hi	gh performance			TSM 5	TSI	м 6					
Nominal embedm	ent depth	h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>					
				35	35	55					
Approved load und	er tensile and shear use $(F_{zul,fi} = N_{zul,fi} = 1)$	· V <sub>zul,fi</sub> )									
Fire resistance cla	SS										
R 30		F <sub>zul,fi 30</sub>	[kN]	0,4	0,8	0,9					
R 60		F <sub>zul,fi 60</sub>	[kN]	0,4	0	8					
R 90		F <sub>zul,fi 90</sub>	[kN]	0,4	0	,6					
R 120	Approved load	F <sub>zul,fi 120</sub>	[kN]	0,3	0	4					
R 30	дрргочеч юви	M <sub>zul,fi 30</sub>	[Nm]	0,5	0	,7					
R 60		M <sub>zul,fi 60</sub>	[Nm]	0,4	0	,6					
R 90		M <sub>zul,fi 90</sub>	[Nm]	0,2	0	,5					
R 120		M <sub>zul,fi 120</sub>	[Nm]	0,2	0	,3					
Edge distance											
R 30 to R 120		C <sub>cr,fi</sub>	[mm]		2 x h <sub>ef</sub>						
The edge distance r	nust be at least 300 mm if the fire load	d attacks	from m	nore than one	e side.						
Spacing											
R 30 to R 120		S <sub>cr,fi</sub>	[mm]		4 x h <sub>ef</sub>						
Concrete pry-out fa	ilure										
R 30 to R 120		k	[-]		1,0						
In wet concrete, the	In wet concrete, the embedment depth must be increased by at least 30 mm.										

 $<sup>^{\</sup>mbox{\tiny 2)}}$  These values apply without influence of the space and edge distancing.

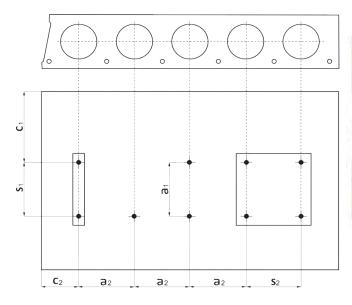


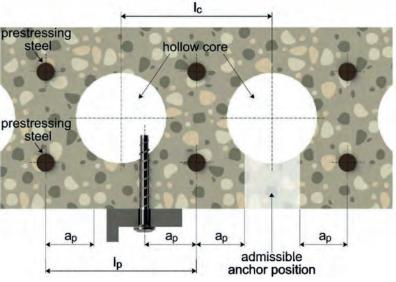
# Multiple fastening in prestressed hollow core slabs without fire exposure, steel

Screw size TSM high performance				TSM 6	
Bottom flange thickness	d <sub>b</sub>	[mm]	≥ 25	≥ 30	≥ 35
Nominal diameter of drill bit	d <sub>o</sub>	[mm]		6	
Depth of drill hole	h₀ min	[mm]	30	35	40
Clearance hole diameter	d <sub>r</sub> max	[mm]		8	
Approved tension load <sup>1)</sup>	F <sub>zul</sub>	[kN]	0,5	1,0	1,4
Minimum egde distance	C <sub>min</sub>	[mm]		100	
Minimum spacing	S <sub>min</sub>	[mm]		100	
Minimum distance between anchor groups	a <sub>min</sub>	[mm]		100	
Core distance	ا <sub>د</sub> min	[mm]		100	
Prestressing steel distance	l <sub>p</sub> min	[mm]		100	
Distance between anchor position & prestressing steel	a <sub>p</sub> min	[mm]		50	
Hollow core width (w)	(w/e) max	([mm]			
Bridge width (e)	]			4,2	
Installation torque	T <sub>inst</sub>	[Nm]		10	
Max. torquet (for impact screw driver)		[Nm]		160	



<sup>1)</sup> For the determination of the approved loads, the partial safety factor from the approval yM=1,0 was taken into account for material resistance and a partial safety factor yF=1,4 for load actions.





C1, C2 = Edge distance

S1, S2 = Spacing

al, a2 = Distance between anchor groups

= Core distance

 $I_p^c$  = Prestressing steel distance  $A_p^c$  = Distance between anchor position & prestressing steel



# Masonry Solid calcium silicate brick KS acc. to DIN EN 771-2:2015-11

### Single fastening without fire exposure, steel

Screw size TSM high performance			TSM 5	TSI	м 6	TSI	M 8	TSN	и 10
Naminal ambadmant danth		[]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
Nominal embedment depth	h <sub>nom</sub>	[mm]	35	35	55	45	65	55	75
Nominal diameter of drill bit	d <sub>o</sub>	[mm]	5	(	5	8	3	1	0
Cutting diameter of drill bit	d <sub>cut</sub> ≤ [mm]					8,4	45	10	,45
Depth of drill hole	h <sub>o</sub> ≥	[mm]	55	55	75	65	85	75	95
Diameter of clearance hole in the fixture	d <sub>f</sub> ≤	[mm]	7	8		12		1	4
Torque for manual installation	max. T <sub>inst</sub>	[Nm]	6	1	11		7	37	46
Impact screw driver	T <sub>imp,max</sub>	[Nm]	18	35			30	00	
Minimum wall thickness	h <sub>min</sub>	[mm]			24	-0			
Minimum edge distance	C <sub>min</sub>	[mm]			8	0			
Minimum spacing	S <sub>min</sub>	[mm]	[mm] 80						
Distance to the horizontal joints	C <sub>j,⊥</sub> [mm] ≥ 35								
Distance to the vertical joints	C <sub>j II</sub>	[Nm]			≥ 8	30			

Nomen- clature	Dimensions [mm]	Bulk density	Compressive strength	Screws	size	TSM 5	TSI	м 6	TSI	M 8	TSN	110
Ciacare	[]	[kg/dm²]		h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
						35	35	55	45	65	55	75
				N <sub>zul</sub>	[kN]	1,0	0,9	1,4	1,2	1,2	1,1	1,3
			26	$V_{zul}$	[kN]				0,9			
			70	N <sub>zul</sub>	[kN]	1,1	1,0	1,5	1,3	1,3	1,1	1,4
KS 20 - 2,0	L:240		30	$V_{zul}$	[kN]				1,0			
- NF	B: 115 H:71	2	75	N <sub>zul</sub>	[kN]	1,1	1,1	1,6	1,4	1,4	1,3	1,5
			35	$V_{zul}$	[kN]				1,1			
			70	N <sub>zul</sub>	[kN]	1,2	1,1	1,7	1,4	1,5	1,3	1,5
			38	$V_{zul}$	[kN]				1,1			

For the determination of the approved load, the partial safety factor from the approval  $\gamma_M$  =2.5 was taken into account on the resistance side and a partial safety factor  $\gamma_K$  =1.4 on the action side. The specified values apply regardless of edge and center distances. The specified values apply to single fastening with  $f_{v_{NO}}$ :0.15 [N/mm²] and  $\sigma_{d}$ :0.2 [N/mm²].

## Single fastening under fire exposure, steel

Nomen- clature	Dimensions [mm]	Bulk density	Fire resistance	Screw s	size	TSM 5	TSI	м 6
Cidtaic	[]	[kg/dm²]		h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
				F <sub>zul,fi</sub> = N <sub>z</sub>	<sub>zul,s,fi</sub> = V <sub>zul,s,fi</sub>	35	35	55
			R30	F <sub>zul, fi30</sub>	[kN]	1,1	0,3	0,7
			R60	F <sub>zul, fi60</sub>	[kN]	0,8	0,3	0,7
			R90	F <sub>zul, fi90</sub>	[kN]	0,5	0,3	0,6
KS 20 - 2,0	L: 240	2	R120	F <sub>zul, fi120</sub>	[kN]	0,3	0,2	0,4
- NF	B: 115 H: 71		R30	M <sup>0</sup> zul, fi30	[kN]	0,8	1,2	1,2
			R60	M <sup>0</sup> zul, fi60	[kN]	0,5	0,9	0,9
			R90	M <sup>0</sup> zul, fi90	[kN]	0,3	0,5	0,5
			R120	M <sup>0</sup> zul, fi120	[kN]	0,2	0,3	0,3

To determine the approved load, the partial safety factor from the approval  $\gamma_{Mfi}$  = 1.0 was taken into account on the resistance side. The specified values apply irrespective of edge and center distances. The specified values apply for single fastening with  $f_{wo}$ :0.15 [N/mm²] and  $\sigma_{d}$ :0.2 [N/mm²].



## **Masonry**

# Silka XL solid calcium silicate brick KS 12DF acc. to DIN EN 771-2:2015-11

## Single fastening without fire exposure, steel

Screw size TSM high performance									и 10
Naminal ambadmant danth		[]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
Nominal embedment depth	h <sub>nom</sub>	[mm]	35	35	55	45	65	55	75
Nominal diameter of drill bit	d <sub>o</sub> [mm] 5 6						3	1	0
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	5,40	6,4	40	8,	45	10	,45
Depth of drill hole	h <sub>o</sub> ≥	[mm]	55	55 55 75 65 85 75					95
Diameter of clearance hole in the fixture	d <sub>f</sub> ≤	[mm]	7	7 8 12					4
Torque for manual installation	max. T <sub>inst</sub>	[Nm]	6	10	0	2	5	4	<b>i</b> 5
Torque for rotary screw driver	T <sub>imp,max</sub>	[Nm]	8	10			-		
Impact screw driver	T <sub>imp,max</sub>	[Nm]	-		185		30	00	
Minimum wall thickness	h <sub>min</sub>	[mm]			17	'5			
Minimum edge distance	C <sub>min</sub>	[mm]			8	0			
Minimum spacing	S <sub>min</sub>	[mm]	80						
Distance to the horizontal joints	C <sub>j</sub> _	[mm]	n] ≥ 40						
Distance to the vertical joints	C <sub>i II</sub>	[Nm]			≥ 8	30			

Nomen- clature	Dimensions [mm]	Bulk density	Compressive strength	Screws	size	TSM 5	TSI	М 6	TSI	M 8	TSN	110
Clature	[ [ [ [ [ ]	[kg/dm²]		h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
						35	35	55	45	65	55	75
			3.4	N <sub>zul</sub>	[kN]	0,7	0,7	1,2	1,8	1,8	1,8	1,9
	14	14	V <sub>zul</sub>	[kN]	0,9	0,9	2,4	0,9	2,1	1,7	2,4	
/->			15	N <sub>zul</sub>	[kN]	0,7	0,7	1,2	1,9	1,9	1,9	2,0
KS - R (P) 20 - 2,0 - 12 DF	L: 498 B: 175	1,8	15	$V_{zul}$	[kN]	0,9	0,9	2,4	0,9	2,2	1,7	2,4
	H: 248	20	N <sub>zul</sub>	[kN]	0,8	0,8	1,4	2,1	2,1	2,2	2,3	
			20	$V_{zul}$	[kN]	1,1	1,1	2,8	1,1	2,6	2,0	3,4

For the determination of the approved load, the partial safety factor from the approval  $\gamma_M$ =2.5 was taken into account on the resistance side and a partial safety factor  $\gamma_E$ =1.4 on the action side. The specified values apply regardless of edge and center distances. The specified values apply to single fastening with  $f_{\text{vio}}$ :0.15 [N/mm²] and  $\sigma_{\text{d}}$ :0.2 [N/mm²].

## Single fastening under fire exposure, steel

Nomen- clature	Dimensions [mm]	Bulk density	Fire resistance	Screw s	size	TSM 5	TSI	м 6
		[kg/dm²]			[mm]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
					<sub>zul,s,fi</sub> = V <sub>zul,s,fi</sub>	35	35	55
		R30	F <sub>zul, fi30</sub>	[kN]	1,1	0,3	0,7	
		R60	F <sub>zul, fi60</sub>	[kN]	0,8	0,3	0,7	
		1,8	R90	F <sub>zul, fi90</sub>	[kN]	0,5	0,3	0,6
KS - R (P) 20 -	L: 498		R120	F <sub>zul, fi120</sub>	[kN]	0,3	0,2	0,4
2,0 - 12 D	B: 175 H: 248		R30	M <sup>0</sup> zul, fi30	[kN]	0,8	1,2	1,2
			R60	M <sup>0</sup> zul, fi60	[kN]	0,5	0,9	0,9
			R90	M <sup>o</sup> zul, fi90	[kN]	0,3	0,5	0,5
			R120	M <sup>0</sup> zul, fi120	[kN]	0,2	0,3	0,3

To determine the approved load, the partial safety factor from the approval  $\gamma_{Mfi}$  = 1.0 was taken into account on the resistance side. The specified values apply irrespective of edge and center distances. The specified values apply for single fastening with  $f_{wo}$ :0.15 [N/mm²] and  $\sigma_{d}$ :0.2 [N/mm²].



## **Masonry**

# Perforated calcium silicate brick KSL 3DF acc. to DIN EN 771-2:2015-11

## Single fastening without fire exposure, steel

Screw size TSM high performance			TSM 5	тѕм 6		TSM 8		TSM 10	
Name to describe the state of t	1.		h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
Nominal embedment depth	h <sub>nom</sub>	[mm]	35	35	55	45	65	55	75
Nominal diameter of drill bit	d <sub>o</sub>	[mm]	5	(	5	8	3	1	0
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	5,40	6,4	40	8,	45	10	,45
Depth of drill hole	h <sub>o</sub> ≥	[mm]	55	5 55		65	85	75	95
Diameter of clearance hole in the fixture	d <sub>f</sub> ≤	[mm]	7	8	3	12		14	
Torque for manual installation	max. T <sub>inst</sub>	[Nm]	3	4	4	9		9	
Torque for rotary screw driver	T <sub>imp,max</sub>	[Nm]	9	11			-		
Impact screw driver	T <sub>imp,max</sub>	[Nm]	-		100		20	00	
Minimum wall thickness	h <sub>min</sub>	[mm]			17	'5			
Minimum edge distance	C <sub>min</sub>	[mm]			58	8			
Minimum spacing	S <sub>min</sub>	[mm]	80						
Distance to the horizontal joints	C <sub>j</sub> _	[mm]	≥ 35						
Distance to the vertical joints	C <sub>i II</sub>	[Nm]			≥ 5	58			

Nomen- clature	Dimensions [mm]	Bulk density [kg/dm²]	Compressive strength [N/mm²]	Screw size		TSM 5	TSM 6		TSM 8		TSM 10	
ciature	[11111]			h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
		'				35	35	55	45	65	55	75
		15	N <sub>zul</sub>	[kN]		0,3			0,5		,6	
		17	V <sub>zul</sub>	[kN]		0,5				0	,6	
		75	20	N <sub>zul</sub>	[kN]		0,4			0,5		,7
SWKV KSL 12 - 1,6 3DF	L: 240 B: 175			$V_{zul}$	[kN]		0,5				0,7	
H: 113	H: 113		25	N <sub>zul</sub>	[kN]		0,4		0	,6	0	,9
				$V_{zul}$	[kN]			0,6			0	,8

For the determination of the approved load, the partial safety factor from the approval  $\gamma_M$ =2.5 was taken into account on the resistance side and a partial safety factor  $\gamma_F$ =1.4 on the action side. The specified values apply regardless of edge and center distances. The specified values apply to single fastening with  $f_{v_{k0}}$ :0.15 [N/mm²] and  $\sigma_d$ :0.2 [N/mm²].

## Single fastening under fire exposure, steel

Nomen- clature	Dimensions [mm]	Bulk density	Fire resistance	Screw s	size	TSM 5	TSI	<b>м</b> 6
Ciatare	[]	[kg/dm²]	class	h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
					<sub>zul,s,fi</sub> = V <sub>zul,s,fi</sub>	35	35	55
		R30	F <sub>zul, fi30</sub>	[kN]	0,7	0,1	0,2	
		R60	F <sub>zul, fi60</sub>	[kN]	0,6	0,1	0,2	
		1,5	R90	F <sub>zul, fi90</sub>	[kN]	0,4	0,1	0,2
SWKV KSL 12	L: 240		R120	F <sub>zul, fi120</sub>	[kN]	0,3	0,1	0,2
- 1,6 3DF	B: 175 H: 113		R30	M <sup>0</sup> zul, fi30	[kN]	0,5	0,8	0,8
			R60	M <sup>0</sup> zul, fi60	[kN]	0,4	0,6	0,6
			R90	M <sup>o</sup> zul, fi90	[kN]	0,2	0,4	0,4
			R120	M <sup>0</sup> zul, fi120	[kN]	0,2	0,3	0,3

To determine the approved load, the partial safety factor from the approval  $\gamma_{M,fi}$  = 1.0 was taken into account on the resistance side. The specified values apply irrespective of edge and center distances. The specified values apply for single fastening with  $f_{wo}$ :0.15 [N/mm²] and  $\sigma_{d}$ :0.2 [N/mm²].



## Masonry Solid clay brick MZ acc. to DIN EN 771-1:2015-11

## Single fastening without fire exposure, steel

Screw size TSM high performance			TSM 5	TSI	тѕм 6		TSM 8		и 10
Naminal ambadraart danth		[]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
Nominal embedment depth	h <sub>nom</sub>	[mm]	35	35	55	45	65	55	75
Nominal diameter of drill bit	d <sub>o</sub>	[mm]	5	6	5	8	3	1	0
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	5,40	6,4	40	8,	45	10	,45
Depth of drill hole	h <sub>o</sub> ≥	[mm]	55	55	75	65	85	75	95
Diameter of clearance hole in the fixture	d <sub>f</sub> ≤	[mm]	7	8		12		14	
Torque for manual installation	max. T <sub>inst</sub>	[Nm]	2	3	3	1	6	23	
Torque for rotary screw driver	T <sub>imp,max</sub>	[Nm]	4	S	9	1.	4	-	
Impact screw driver	T imp,max	[Nm]		-				18	35
Minimum wall thickness	h <sub>min</sub>	[mm]			24	10			
Minimum edge distance	C <sub>min</sub>	[mm]			8	0			
Minimum spacing	S <sub>min</sub>	[mm]	80						
Distance to the horizontal joints	C <sub>j</sub> ⊥	[mm]	≥ 35						
Distance to the vertical joints	C <sub>i II</sub>	[Nm]			≥ 8	30			

Nomen- clature	Dimensions [mm]	Bulk density	Compressive strength	Screw size		TSM 5	TSM 6		TSM 8		TSM 10		
Ciatare	[]	[kg/dm²]		h <sub>nom</sub>	[mm]	h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>	
						35	35	55	45	65	55	75	
	N <sub>zul</sub> [kN]						0,5		0	,7	0,9	0,9	
		21	$V_{zul}$	[kN]		0,6					0,8		
		L:240		25		[kN]		0,5		0,7		1,0	1,0
MZ 20 - 2,0			25	$V_{zul}$	[kN]			0	,7			0,9	
- NF	B: 115 H:71	2,1	70	N <sub>zul</sub>	[kN]		0,5		0	,8	1,1	1,1	
			30	$V_{zul}$	[kN]		0,7					0,9	
				N <sub>zul</sub>	[kN]		0,5		0	,8	1,1	1,1	
			31	$V_{zul}$	[kN]	0,7					0,7	0,9	

For the determination of the approved load, the partial safety factor from the approval  $\gamma_M$ =2.5 was taken into account on the resistance side and a partial safety factor  $\gamma_F$ =1.4 on the action side. The specified values apply regardless of edge and center distances. The specified values apply to single fastening with  $f_{v_{bc}}$ :0.15 [N/mm²] and  $\sigma_{cl}$ :0.2 [N/mm²].

### Single fastening under fire exposure, steel

Nomen- clature	Dimensions [mm]	Bulk density	Fire resistance	Screw s	size	TSM 5	TSI	<b>ч</b> 6
ciatare	[]	[kg/dm²]		h <sub>nom</sub> [mm]		h <sub>nom1</sub>	h <sub>nom1</sub>	h <sub>nom2</sub>
_					<sub>zul,s,fi</sub> = V <sub>zul,s,fi</sub>	35	35	55
		R30	F <sub>zul, fi30</sub>	[kN]	1,1	0,2	0,3	
		2,1	R60	F <sub>zul, fi60</sub>	[kN]	0,8	0,2	0,3
			R90	F <sub>zul, fi90</sub>	[kN]	0,5	0,2	0,3
MZ 20 - 2,0	L: 240		R120	F <sub>zul, fil20</sub>	[kN]	0,3	0,2	0,2
- NF	B: 115 H: 71		R30	M <sup>o</sup> zul, fi30	[kN]	0,8	1,2	1,2
			R60	M <sup>0</sup> zul, fi60	[kN]	0,5	0,9	0,9
			R90	M <sup>0</sup> zul, fi90	[kN]	0,3	0,5	0,5
			R120	M <sup>0</sup> zul, fi120	[kN]	0,2	0,3	0,3

To determine the approved load, the partial safety factor from the approval  $\gamma_{M,fi}$  = 1.0 was taken into account on the resistance side. The specified values apply irrespective of edge and center distances. The specified values apply for single fastening with  $f_{wo}$ :0.15 [N/mm²] and  $\sigma_{d}$ :0.2 [N/mm²].



# Masonry Solid light weight concrete brick acc. to DIN EN 771-3:2015-11

Single fastening without fire exposure, steel

Screw size TSM high performance			TSM 8	TSM 10	
Non-in-land and the state			h <sub>nom2</sub>	h <sub>nom2</sub>	
Nominal embedment depth	h <sub>nom</sub>	[mm]	65	75	
Nominal diameter of drill bit	d <sub>o</sub>	[mm]	8	10	
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	8,45	10,45	
Depth of drill hole	h <sub>o</sub> ≥	[mm]	85	95	
Diameter of clearance hole in the fixture	d <sub>f</sub> ≤	[mm]	12	14	
Torque for manual installation	max. T <sub>inst</sub>	[Nm]	6	5	
Torque for rotary screw driver	Т	[Nm]	10	14	
Minimum wall thickness	h <sub>min</sub>	[mm]	24	40	
Minimum edge distance	C <sub>min</sub>	[mm]	8	0	
Minimum spacing	S <sub>min</sub>	[mm]	80		
Distance to the horizontal joints	C <sub>j</sub> ⊥	[mm]	 ≥ 35		
Distance to the vertical joints	C <sub>i II</sub>	[Nm]	≥ :	80	

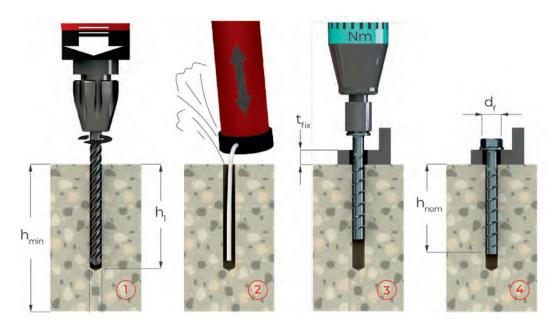
Nomen- clature	Dimensions [mm]	Bulk density	Fire resistance -	Screws	size	TSM 8	TSM 10
ciature	[[IIIII]	[kg/dm²]		h <sub>nom</sub>	[mm]	h <sub>nom2</sub>	h <sub>nom2</sub>
						65	75
			,	N <sub>zul</sub>	[kN]	0,2	0,3
\ \( \tau_{\text{\tin}\text{\tint{\text{\tin}\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\tin}\tint{\text{\text{\text{\tin}\text{\text{\text{\text{\text{\ti}\tint{\text{\text{\text{\ti}\tint{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\tin}\tint{\text{\tin}\tint{\text{\text{\text{\text{\text{\text{\text{\ti}\tint{\text{\ti}\tint{\text{\ti}\tin}\tint{\text{\ti}\tint{\text{\ti}\tint{\text{\tinit}\tint{\text{\tint}\tint{\text{\tin}\tin		,,,	4	$V_{zul}$	[kN]	0,7	0,9
VBL 4 - 1,0 2 DF	VBL 4 - 1,0 L: 240 1,5 2 DF B: 115 H: 113	F	N <sub>zul</sub>	[kN]	0,2	0,4	
			5	$V_{zul}$	[kN]	0,7	1,1

For the determination of the approved load, the partial safety factor from the approval  $\gamma_M$ =2,5 was taken into account on the resistance side and a partial safety factor  $\gamma_F$ =1,4 on the action side. The specified values apply regardless of edge and center distances. The specified values apply to single fastening with  $f_{vso}$ :0.15 [N/mm²] and  $\sigma_{\sigma}$ :0.2 [N/mm²].

# **Installation Instructions**

## **Installation instructions for concrete**

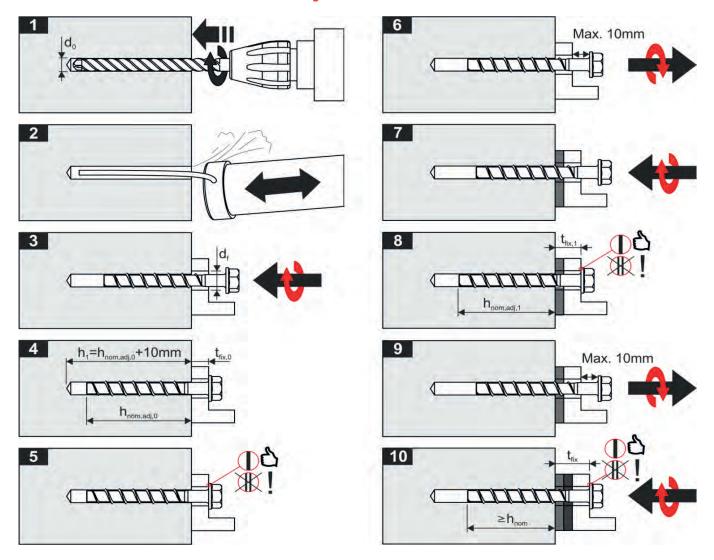




- 1) Create borehole.
- 2) Thoroughly clean borehole.
- 3) Screw in concrete screw TOGE TSM High Performance.
- 4) The screw head must rest completely on the attachment.



## Installation instructions with adjustment for sizes 6 to 14

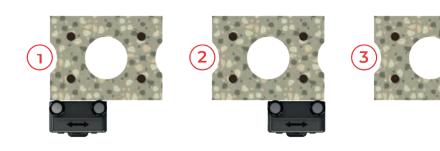


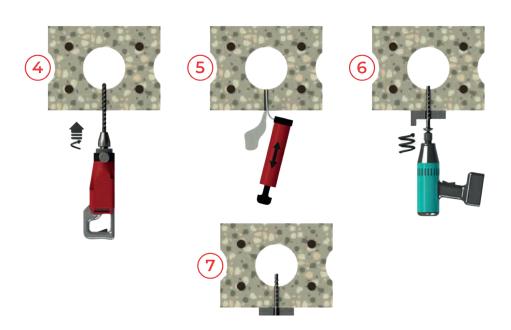
## Important - please note during adjustment:

- The anchor may be adjusted maximum two times while the anchor may turn back at most 10 mm.
- The total allowed thickness of shims added during the adjustment process is 10 mm.
- ullet The final embedment depth after adjustment process must be equal or longer than  $h_{nom}$ .



# Installation instructions for prestressed hollow core slabs

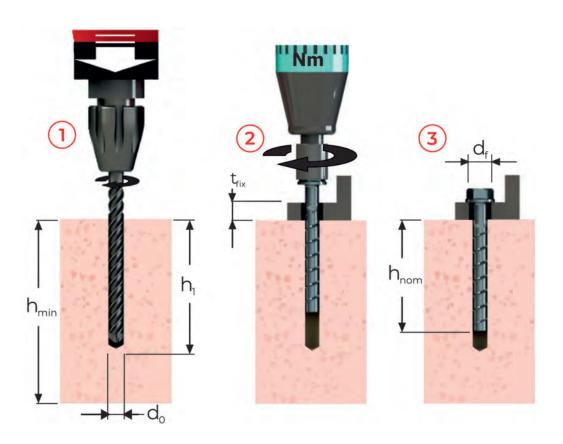




- 1) 3) Locate prestressing steel with the reinforcement bar detector and mark the location.
- 4) Create hol ein the permissible anchoring area.
- 5) Clean hole.
- 6) Screw in concrete screw.
- 7) Screw head must fully contact the fixture.



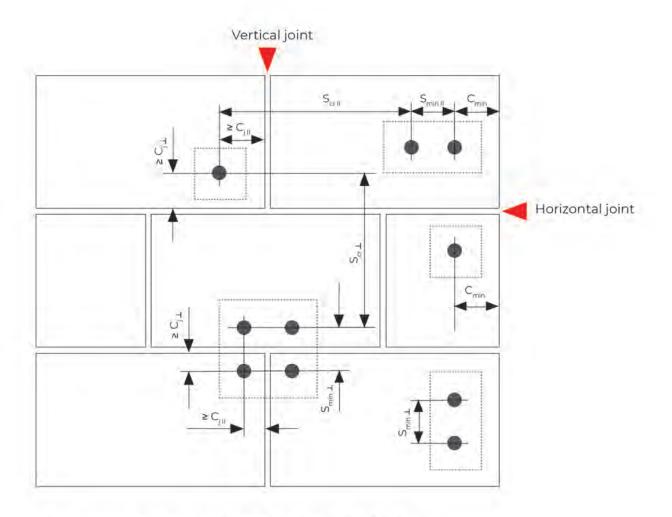
# **Installation Instructions for Masonry**



- 1) Drill hole in hammer or rotary mode.
- 2) Screw in with impact screw driver, cordless screw driver or wrench according to the respective stone and size.
- The head must be undamaged and in contact with the fixture. It must not be possible to turn the screw, T<sub>inst</sub> max. must not be exceeded.



## Possible installation options in masonry



C<sub>min</sub> = Minimum edge distance to the free edge of the wall

C<sub>j,ii</sub> = Distance to vertical joints

 $C_{j\perp}$  = Distance to horizontal joints

S<sub>min II</sub> = Minimum spacing parallel to horizontal joint

 $S_{min} \perp = Minimum spacing perpendicular to horizontal joint$ 

S<sub>cell</sub> = Characteristic spacing parallel to horizontal joint

 $S_{\alpha\perp}$  = Characteristic spacing perpendicular to horizontal joint