

Certificate of Conformity of Factory Production Control



Regulation for Construction Products

Issued by FORCE Certification A/S - EC-notified body number 0200

Certificate No.: 0200-CPR-5962 version 1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009 A1:2011	Manufacturing of load transmitting fastening items, composite structures as well as steel structures up to EXC 3 according to EN 1090-2	1, 2, 3b and 3a according to table A.1 of EN 1090-1

The Production Control System at

Pretec Danmark A/S

Ådalen 6-12
4600 Køge
Denmark

and produced in the manufacturing plant (s):

Pretec Danmark A/S
Ådalen 6-12
4600 Køge
Denmark

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 2019.02.26 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

This new version of previous certificate number 0200-CPR-02673 version 1 is issued due to change of scope.

Certification manager

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Date of issue: 2019-02-26

FIT no. 118-31923

Status of this certificate can be verified on www.forcecertification.com.

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**Appendix to
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The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):

Pretec Danmark A/S

Ådalen 6-12

4600 Køge

Denmark

Standard:

EN 1090-2:2018 and ISO 17660 series

Execution Class(es):

EXC 1, EXC 2 and EXC 3

Fabrication items:

Manufacturing including:

- Automatic welding of lattice girders
- Cutting
- Rolling and cutting of threads

Base material group acc. to
ISO/TR 15608:

- Steels according to EN ISO 898-1:2013 and EN 10025-2:2004 and stainless steels according to EN ISO 3506:2009.
- Welding: Gr. 1.3 and 8.1

Thicknesses (Welding) mm:

- Combinations 5,0 – 5,5 mm

Quality systems:

Quality system according to ISO 9001:2015 and EN ISO 3834-2

Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 118-31923

----- END OF CERTIFICATE -----